

## ***SPEAKER BIOGRAPHY***

**Heidi Wittenborn**  
***Sr. Environmental Consultant***  
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Heidi is the Senior Environmental Consultant providing full service support for ELV, RoHS, REACH and Conflict Minerals (CM) including data collection, data acceptance/rejection, and IMDS, CM, RoHS, REACH submittals services for clients. She also facilitates the implementation of Regulatory Compliance Management Processes (RCMP) at companies to integrate the compliance processes into existing business practices across functional departments. An RCMP is customized and is designed to minimize the costs and maximize the quality of compliance data collection for individual businesses. Her past experiences include serving as an environmental management systems (EMS) lead auditor who has audited manufacturing facilities, hospitals and military bases, as well as providing EMS implementation training to business leaders. At the Texas Commission on Environmental Quality, she specialized in creating and implementing databases, managing data collection and quality control and analysis of regulatory requirements to create tools to assist regulated entities with determining and meeting compliance requirements.

Heidi also conducts training in IMDS, Conflict Minerals and CDX for companies who wish to do their own data collection work and, along with Michael Wurzman and Harvey Stone, is the author of *IMDS International Material Data System (IMDS) – a Thorough Guide to Data Collection, Entry and Quality Review*.